First edition 2012-11-01

Nanomaterials — Quantification of nano-object release from powders by generation of aerosols

Nanomatériaux — Quantification de la libération de nano-objets par les poudres par production d'aérosols





COPYRIGHT PROTECTED DOCUMENT

© ISO 2012

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office Case postale 56 • CH-1211 Geneva 20 Tel. + 41 22 749 01 11 Fax + 41 22 749 09 47 E-mail copyright@iso.org Web www.iso.org

Published in Switzerland

Contents		Page
Foreword	d	iv
Introduc	tion	v
1 Sc	ope	1
2 No	ormative references	
3 Te 3.1 3.2		
4 Sy	mbols	4
5 Fa 5.2 5.2	2 Material properties influencing nano-object release from powder	5 5
6 Te 6.1 6.2 6.2 6.4 6.5	 Safety assessment	
7 Re	equirements for test setups and protocols	14
8 Da	ata reporting	
Annex A (informative) Considerations for the selection of the treatment procedure		
Annex B (informative) Rotating drum and continuous drop methods		
Annex C (informative) Vortex shaker method		
Annex D (informative) Dynamic method		
Annex E (informative) Disagglomeration principles		
Annex F (informative) Selection of the nano-object measuring method		
Bibliography		

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

In other circumstances, particularly when there is an urgent market requirement for such documents, a technical committee may decide to publish other types of document:

- an ISO Publicly Available Specification (ISO/PAS) represents an agreement between technical experts in an ISO working group and is accepted for publication if it is approved by more than 50 % of the members of the parent committee casting a vote;
- an ISO Technical Specification (ISO/TS) represents an agreement between the members of a technical committee and is accepted for publication if it is approved by 2/3 of the members of the committee casting a vote.

An ISO/PAS or ISO/TS is reviewed after three years in order to decide whether it will be confirmed for a further three years, revised to become an International Standard, or withdrawn. If the ISO/PAS or ISO/TS is confirmed, it is reviewed again after a further three years, at which time it must either be transformed into an International Standard or be withdrawn.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO/TS 12025 was prepared by Technical Committee ISO/TC 229, Nanotechnologies.

Introduction

The emissions or release of nano-objects into the surrounding air from powdered nanostructured materials resulting from handling is an important consideration in the design and operation of many industrial processes. Released nano-objects may affect human health and the environment, depending on the nature and quanitity of the nanomaterial. It is therefore important to obtain data about the propensity of nanomaterials to release nano-objects, thereby allowing exposure to be evaluated, controlled and minimised.

Three main target groups of experts for the evaluation of the release of nano-objects from powdered nanostructured materials are:

- material scientists and engineers, who design safe nanomaterials and safe nanomaterial handling processes;
- occupational, health and safety specialists;
- environmental specialists, who need exposure data in addition to toxicity data for risk assessment of manufactured nanomaterials (see A.2) and who collect dustiness data (gravimetric as well as particle concentration and particle size information).

The propensity of nanomaterials to release nano-objects into the air is determined by test methods devised to apply energy to a sample to stress the intra-particle bonds. This stressing induces abrasion, erosion or comminution, which causes dissemination of the particles into the gaseous phase, i.e. generation of aerosols allowing quantification with aerosol instrumentation.

Methods to measure the release of nano-objects from nanomaterials may include dustiness testing methods but basic differences from conventional dustiness methods should be considered. The high variability of the flow properties of powders and the influence of the test setup should also be considered. Conventional dustiness methods for micrometre size particles estimate the amount of dust generated in terms of dust mass fraction or dustiness indices. The methods of aerosol generation for the determination of the dustiness of powders containing primary particles of less than 10 μ m in diameter have been found to produce very dissimilar results.

There are a large number of possible combinations of different approaches for the design of dustiness methods^[1]. The only current standard, EN 15051:2006^[2], selected two methods: the rotating drum method and continuous drop method. The measured values are the inhalable, thoracic or respirable mass fractions, expressed in mg/kg.

Definitions of the inhalable, thoracic and respirable fractions can be found in EN $481^{[3]}$. Aerodynamic diameters of 100 µm, 10 µm and 4 µm are the upper limits of the corresponding size fractions. These mass fractions, which are relevant for inhalation, can be added as measurands in measurement of aerosolised nano-objects to characterize the complete particle release scenario.

Schneider and Jensen^[4] described approaches using particle size distributions by number to relate exposure from nano-objects in the indoor environment to source strengths resulting from the release of nano-objects during the handling of nanostructured powders. They concluded that dustiness testing combined with online size distribution measurements provides insight into the state of agglomeration of particles released during handling of bulk powder materials.

Furthermore, the evaluation of the release of nano-objects from powdered nanostructured materials requires additional methods and measurands compared to the methods assessing the dustiness of powders. Particle number concentration and size distribution are other measurands necessary for quantifying the release of nano-objects.

Aerosols of nano-objects are more dynamic than micrometre sized particles because of greater sensitivity to physical effects such as Brownian diffusion. Porosity and cohesion of the powder can be much higher than those containing larger particles with more resistance to flow and lower volume-specific surface area. Nano-objects in powdered materials can dominate relevant properties of the bulk material by particle-particle interactions that form clusters like agglomerates. There is still a lack of understanding

in the characterization of these secondary nanostructured particles, consisting of primary nano-objects. It has been shown for fumed silica, as an example, that the resulting aerosol particle size distribution depends strongly upon the conditions involved in the different measuring methods^{[5][6]}.

Aerosols and powders are also generated by tribological abrasive tests^[7] of nano-composites and paints containing nanoparticles^{[8][9]}. Such abrasion tests are not addressed by this Technical Specification. However, the measurement methodology of these publications has been proven for the quantification of nano-object release from wear powders by generation of aerosols.