



# Evaluation of Coatings Containing Conductive Carbon Pigmentation for Use as an Anode on Atmospherically Exposed Reinforced Concrete

This NACE International (NACE) standard represents a consensus of those individual members who have reviewed this document, its scope, and provisions. Its acceptance does not in any respect preclude anyone, whether he or she has adopted the standard or not, from manufacturing, marketing, purchasing, or using products, processes, or procedures not in conformance with this standard. Nothing contained in this NACE standard is to be construed as granting any right, by implication or otherwise, to manufacture, sell, or use in connection with any method, apparatus, or product covered by letters patent, or as indemnifying or protecting anyone against liability for infringement of letters patent. This standard represents minimum requirements and should in no way be interpreted as a restriction on the use of better procedures or materials. Neither is this standard intended to apply in all cases relating to the subject. Unpredictable circumstances may negate the usefulness of this standard in specific instances. NACE assumes no responsibility for the interpretation or use of this standard by other parties and accepts responsibility for only those official NACE interpretations issued by NACE in accordance with its governing procedures and policies which preclude the issuance of interpretations by individual volunteers.

Users of this NACE standard are responsible for reviewing appropriate health, safety, environmental, and regulatory documents and for determining their applicability in relation to this standard prior to its use. This NACE standard may not necessarily address all potential health and safety problems or environmental hazards associated with the use of materials, equipment, and/or operations detailed or referred to within this standard. Users of this NACE standard are also responsible for establishing appropriate health, safety, and environmental protection practices, in consultation with appropriate regulatory authorities if necessary, to achieve compliance with any existing applicable regulatory requirements prior to the use of this standard.

**CAUTIONARY NOTICE:** NACE standards are subject to periodic review, and may be revised or withdrawn at any time in accordance with NACE technical committee procedures. NACE requires that action be taken to reaffirm, revise, or withdraw this standard no later than five years from the date of initial publication. The user is cautioned to obtain the latest edition. Purchasers of NACE standards may receive current information on all standards and other NACE publications by contacting the NACE *FirstService* Department, 15835 Park Ten Place, Houston, Texas 77084-5145 (telephone +1 281-228-6200).

## ABSTRACT

*This standard provides a test method to evaluate coatings containing conductive carbon pigmentation for use as an anode on atmospherically exposed reinforced concrete. These coatings are commonly applied to steel-reinforced concrete surfaces for the purpose of supplying cathodic protection (CP) current to the embedded steel. The coating systems used for this purpose are intended to serve as an anode material and are not intended to provide a protective barrier coating to the concrete.*

*This standard is intended for use by consultants, suppliers, and users of CP systems intended to reduce corrosion of embedded steel in atmospherically exposed reinforced concrete. This standard is expected to be used primarily to qualify coatings containing conductive carbon pigmentation as an anode material, rather than as a quality control procedure.*

## KEYWORDS

*Reinforced concrete, atmospheric, cathodic protection, conductive carbon pigmentation, coatings, electrochemical test, TG 045.*

## Foreword

***In NACE standards, the terms “shall,” “must,” “should,” and “may” are used in accordance with the definitions of these terms in the NACE Publications Style Manual. The terms “shall” and “must” are used to state a requirement, and are considered mandatory. The term “should” is used to state something good and is recommended, but is not considered mandatory. The term “may” is used to state something considered optional.***

This standard provides a test method to evaluate coatings containing conductive carbon pigmentation for use as an anode on atmospherically exposed reinforced concrete. Coatings containing conductive carbon pigmentation are commonly applied to steel-reinforced concrete surfaces for the purpose of supplying cathodic protection (CP) current to the embedded steel. The conductive coating systems used for this purpose are intended to serve as an anode material and are not intended to provide a protective barrier coating to the concrete.

This standard is intended for use by consultants, suppliers, and users of CP systems intended to reduce corrosion of embedded steel in atmospherically exposed reinforced concrete. This standard is expected to be used primarily to qualify coatings containing conductive carbon pigmentation as an anode material, rather than as a quality control procedure.

This standard was originally prepared in 2005 and revised in 2012 by NACE Task Group (TG) 045, “Reinforced Concrete: Anode Test Procedures,” which is administered by Specific Technology Group (STG) 01, “Reinforced Concrete” and sponsored by STG 05, “Cathodic/Anodic Protection.” This standard was reaffirmed in 2016 by STG 01. It is issued by NACE under the auspices of STG 01.

**NACE International Standard Test Method (TM0105-2016)**

# Evaluation of Coatings Containing Conductive Carbon Pigmentation for Use as an Anode on Atmospherically Exposed Reinforced Concrete

1.	General .....	4
2.	Test Panels.....	4
3.	Determination of Coating Properties Before Electrochemical Test .....	6
4.	Electrochemical Test .....	7
5.	Determination of Coating Properties After Electrochemical Test.....	8
6.	Reporting.....	9
	References.....	9

**Figure**

Figure 1: Test Panel Construction Details with Bottom Side (Form Side) Up .....	5
---	---

## Section 1: General

- 1.1 This standard provides a test method to evaluate coatings containing conductive carbon pigmentation for use as an anode on atmospherically exposed reinforced concrete. The test method primarily consists of exposing concrete test panels coated with the conductive coating to an electrochemical (EC) test under defined laboratory conditions that are intended to simulate the conditions present when cathodic protection (CP) current discharges from the anode in a working CP system. The evaluation of the coating is based on determination of coating properties (i.e., appearance, adhesion, resistivity, visual inspection, and water vapor transmission) before and after the EC test.
- 1.2 Accelerated tests are not possible because of the nature of coatings containing conductive carbon pigmentation used as anodes. Therefore, this test does not reflect the accelerated whole-life performance of a conductive coating anode.
- 1.3 Full round-robin testing on a wide range of coatings containing conductive carbon pigmentation has not been performed, but a number of products were tested in the original test program on which this test method is based and by a laboratory in Europe.<sup>1</sup>
- 1.4 The results of this test method cannot be used to guarantee the performance of a product in any given field exposure condition. The product also should be field tested, or existing field performance data should be collected whenever possible to demonstrate its suitability for the particular application intended.

## Section 2: Test Panels

- 2.1 Three concrete test panels shall be prepared for each conductive coating to be tested.
- 2.2 The concrete mix used to prepare the test panels shall be as follows:
  - 2.2.1 Cement (Type 1): 385 kg/m<sup>3</sup> (649 lb/yd<sup>3</sup>). Reference ASTM<sup>(1)</sup> C150M.<sup>2</sup>
  - 2.2.2 Potable Water: Water-to-cement ratio = 0.45.
  - 2.2.3 Fine aggregate (silica sand): 961 kg/m<sup>3</sup> (1,620 lb/yd<sup>3</sup>). Reference ASTM C33.<sup>3</sup>
  - 2.2.4 Crushed limestone aggregate (nominal 10 mm): 777 kg/m<sup>3</sup> (1,310 lb/yd<sup>3</sup>). Reference ASTM C33.
  - 2.2.5 Chloride: 2.0% by weight of cement (7.7 kg/m<sup>3</sup> [13 lb/yd<sup>3</sup>]) added as sodium chloride.
  - 2.2.6 Air-entraining additive: Used in accordance with the air-entraining additive manufacturer's directions to provide an air content of 3 to 5%. Reference ASTM C260.<sup>4</sup>
- 2.3 Test panel size shall be 750 x 750 x 50 mm (30 x 30 x 2 in). A 13 x 13 mm (0.50 x 0.50 in) steel wire mesh grid shall be embedded near the top of the test panel on one 750 x 750 mm (30 x 30 in) side to act as the cathode. The cathode shall be placed near the top of the test panel, opposite the anode, which shall be applied to the bottom (form side) of the test panel. The spacing between the anode and the wire mesh grid shall be 32 mm (1.3 in) minimum. To make the electrical

<sup>(1)</sup> ASTM International (ASTM), 100 Barr Harbor Drive, West Conshohocken, PA 19428-2959.