This is a preview of "ANSI C80.5-2015". Click here to purchase the full version from the ANSI store.



ANSI C80.5-2015

# American National Standard for Electrical Rigid Metal Conduit—Aluminum (ERMC-A)

Secretariat:

**National Electrical Manufacturers Association** 

Approved: December 14, 2015

American National Standards Institute, Inc.

#### NOTICE AND DISCLAIMER

The information in this publication was considered technically sound by the consensus of persons engaged in the development and approval of the document at the time it was developed. Consensus does not necessarily mean that there is unanimous agreement among every person participating in the development of this document.

American National Standards Institute, Inc., (ANSI) standards and guideline publications, of which the document contained herein is one, are developed through a voluntary consensus standards development process. This process brings together volunteers and/or seeks out the views of persons who have an interest in the topic covered by this publication. While NEMA administers the process to promote fairness in the development of consensus, it does not write the document and it does not independently test, evaluate, or verify the accuracy or completeness of any information or the soundness of any judgments contained in its standards and guideline publications.

NEMA disclaims liability for any personal injury, property, or other damages of any nature whatsoever, whether special, indirect, consequential, or compensatory, directly or indirectly resulting from the publication, use of, application, or reliance on this document. NEMA disclaims and makes no guaranty or warranty, express or implied, as to the accuracy or completeness of any information published herein, and disclaims and makes no warranty that the information in this document will fulfill any of your particular purposes or needs. NEMA does not undertake to guarantee the performance of any individual manufacturer or seller's products or services by virtue of this standard or guide.

In publishing and making this document available, NEMA is not undertaking to render professional or other services for or on behalf of any person or entity, nor is NEMA undertaking to perform any duty owed by any person or entity to someone else. Anyone using this document should rely on his or her own independent judgment or, as appropriate, seek the advice of a competent professional in determining the exercise of reasonable care in any given circumstances. Information and other standards on the topic covered by this publication may be available from other sources, which the user may wish to consult for additional views or information not covered by this publication.

NEMA has no power, nor does it undertake to police or enforce compliance with the contents of this document. NEMA does not certify, test, or inspect products, designs, or installations for safety or health purposes. Any certification or other statement of compliance with any health- or safety–related information in this document shall not be attributable to NEMA and is solely the responsibility of the certifier or maker of the statement.

ANSI C80.5-2015 Page i

# AMERICAN NATIONAL STANDARD

Approval of an American National Standard requires verification by The American National Standards Institute, Inc. (ANSI) that the requirements for due process, consensus, and other criteria for approval have been met by the standards developer. An American National Standard implies a consensus of those substantially concerned with its scope and provisions. Consensus is established when, in the judgment of the ANSI Board of Standards Review, substantial agreement has been reached by directly, and materially affected interests. Substantial agreement means much more than a simple majority, but not necessarily unanimity. Consensus requires that all views and objections be considered, and that a concerted effort be made toward their resolution.

The existence of an American National Standard does not in any respect preclude anyone, whether s/he has approved the standard or not, from manufacturing, marketing, purchasing, or using products, processes, or procedures not conforming to the standards. It is intended as a guide to aid the manufacturer, the consumer, and the general public.

The American National Standards Institute, Inc., does not develop standards and will in no circumstances give an interpretation of any American National Standard. Moreover, no person shall have the right or authority to issue an interpretation of an American National Standard in the name of the American National Standards Institute, Inc. Requests for interpretations should be addressed to the secretariat or sponsor whose name appears on this title page.

**CAUTION NOTICE:** This American National Standard may be revised or withdrawn at any time. The procedures of the American National Standards Institute, Inc., require that action be taken periodically to reaffirm, revise, or withdraw this standard. Purchasers of American National Standards may receive current information on all standards by calling or writing the American National Standards Institute, Inc.

Published by

## National Electrical Manufacturers Association 1300 North 17<sup>th</sup> Street, Suite 900 Rosslyn, Virginia 22209

© 2015 National Electrical Manufacturers Association

All rights reserved including translation into other languages, reserved under the Universal Copyright Convention, the Berne Convention for the Protection of Literary and Artistic Works, and the International and Pan American Copyright Conventions.

No part of this publication may be reproduced in any form, in an electronic retrieval system or otherwise, without the prior written permission of the publisher.

Printed in the United States of America

ANSI C80.5-2015 Page ii

Foreword (This foreword is not part of American National Standard C80.5-2015.)

This standard was developed by the Accredited Standards Committee on Raceways for Electrical Wiring Systems, C80. The objective of the committee is to produce a comprehensive specification that would establish uniform dimensions and standard construction requirements for electrical rigid steel conduit, steel electrical metallic tubing, electrical intermediate metal conduit, and electrical aluminum rigid conduit raceway products and their associated components.

The standard was originally approved in 1950 and revised in 1953, 1959, 1963, 1966, 1977, 1983, 1990, 1994, 2005, and 2015.

Suggestions for improvement of this standard will be welcome. They should be sent to the National Electrical Manufacturers Association, 1300 North 17th Street, Suite 900, Rosslyn, Virginia 22209.

This standard was processed and approved for submittal to ANSI by the Accredited Standards Committee on Raceways for Electrical Wiring Systems, C80. Committee approval of the standard does not necessarily imply that all committee members voted for its approval. At the time it approved this standard, the C80 Committee comprised the following members:

### M. J. Brett, Jr., Chair

J. G. Solis, Secretary

Organization Represented: Western Tube & Conduit Corporation Republic Conduit Wheatland Tube Company International Association of Electrical Inspectors International Brotherhood of Electrical Workers National Electrical Contractors Association Appleton Group Allied Tube & Conduit, a part of Atkore International R & N Associates SAPA Extrusion North America Name of Representative: J. Bloom P. Douglas M. J. Brett, Jr. D. Humphrey P. Hickman M. Johnston S. Blais R. Horner R. Loyd H. E. Harper, Jr.

The following members of the NEMA Steel Conduit & Electrical Metallic Tubing— Codes/Communications/Technical Committee worked on this standard prior to its publication:

#### J. Burris, Co-Chair

- R. Horner, Co-Chair
- J. G. Solis, Secretary
  - J. Andre J. Bloom M. Brett P. Douglas L. Easter D. Kendall C. Leonardo-Javier R. Loyd D. Markus R. Szkola
  - E. Thompson
  - C. Wood
  - M. Ziegler

ANSI C80.5-2015 Page iii

## CONTENTS

1	Sc	оре	1		
2	No	rmative References	1		
3	De	finitions	1		
4	Un	its of Measurements	2		
5	Ge	eneral Requirements2			
	5.1 5.3 5.4	Circular cross section Interior surface Alloy	2		
6	De	Detailed Requirements2			
	6.1 6.2 6.3 6.4 6.5 6.6	Threading and chamfering Identification Dimensions Threads Couplings Elbows and nipples	2 2 2 3		
7	Du	ctility Test	3		
8	Exa	amination of Product	3		
	8.1 8.2 8.3	Place of inspection Visual inspection Retests	3		
9	Ма	irking	4		
	9.1 9.2	Product marking			

### TABLES

Table 1 Dimensions of threads for ERMC-A	.4
Table 2 Dimensions and weights for ERMC-A	. 5
Table 3 Dimensions of couplings	. 6
Table 4 Dimensions of 90-degree elbows and weights of nipples per hundred	.7

This is a preview of "ANSI C80.5-2015". Click here to purchase the full version from the ANSI store.

ANSI C80.5-2015 Page iv

<This page intentionally left blank.>

ANSI C80.5-2015 Page 1

### 1 Scope

This standard covers the requirements for porthole-extruded aluminum-alloy conduit for use as a raceway for the wires or cables of an electrical system. The finished conduit is produced in nominal 10-ft. (3.05-m) lengths, threaded on each end with one coupling attached.

This standard also covers aluminum conduit couplings, elbows, nipples, and conduit lengths other than 10 ft (3.05 m).

Properly assembled systems of conduit, couplings, elbows, and nipples manufactured in accordance with this standard, and other identified fittings, provide for the electrical continuity required of an equipment grounding conductor.