



i

Approved as an American National Standard ANSI Approval Date: August 22, 2013

# ICEA Publication No. S-116-732-2013 NEMA Standards Publication No. WC 66-2013

Standard for Category 6 and 6A, 100 Ohm, Individually Unshielded Twisted Pairs, Indoor Cables (With or Without an Overall Shield) for Use in LAN Communication Wiring Systems

Prepared and Sponsored by:

Insulated Cable Engineers Association, Inc. Post Office Box 1568 Carrollton, GA 30112, U.S.A.

Approved and Published by:

National Electrical Manufacturers Association 1300 North 17th Street, Suite 900 Rosslyn, VA 22209

© Copyright 2014 by the Insulated Cable Engineers Association, Incorporated and the National Electrical Manufacturers Association. All rights including translation into other languages, reserved under the Universal Copyright Convention, the Berne Convention for the Protection of Literary and Artistic Works, and the International and Pan American Copyright Conventions.

## **NOTICE AND DISCLAIMER**

The information in this publication was considered technically sound by the consensus of persons engaged in the development and approval of the document at the time it was developed. Consensus does not necessarily mean that there is unanimous agreement among every person participating in the development of this document.

The Insulated Cable Engineers Association (ICEA) and National Electrical Manufacturers Association (NEMA) standards and guideline publications, of which the document contained herein is one, are developed through a voluntary consensus standards development process. This process brings together persons who have an interest in the topic covered by this publication. While ICEA and NEMA administers the process and establishes rules to promote fairness in the development of consensus, they do not independently test, evaluate, or verify the accuracy or completeness of any information or the soundness of any judgments contained in its standards and guideline publications.

ICEA and NEMA disclaims liability for personal injury, property, or other damages of any nature whatsoever, whether special, indirect, consequential, or compensatory, directly or indirectly resulting from the publication, use of, application, or reliance on this document. ICEA and NEMA disclaims and makes no guaranty or warranty, expressed or implied, as to the accuracy or completeness of any information published herein, and disclaims and makes no warranty that the information in this document will fulfill any of your particular purposes or needs. ICEA and NEMA do not undertake to guarantee the performance of any individual manufacturer or seller's products or services by virtue of this standard or guide.

In publishing and making this document available, ICEA and NEMA are not undertaking to render professional or other services for or on behalf of any person or entity, nor is ICEA and NEMA undertaking to perform any duty owed by any person or entity to someone else. Anyone using this document should rely on his or her own independent judgment or, as appropriate, seek the advice of a competent professional in determining the exercise of reasonable care in any given circumstances. Information and other standards on the topic covered by this publication may be available from other sources, which the user may wish to consult for additional views or information not covered by this publication.

ICEA and NEMA have no power, nor do they undertake to police or enforce compliance with the contents of this document. ICEA and NEMA do not certify, test, or inspect products, designs, or installations for safety or health purposes. Any certification or other statement of compliance with any health or safety-related information in this document shall not be attributable to ICEA and NEMA and is solely the responsibility of the certifier or maker of the statement.

## **Foreword**

This standard publication sponsored and published by ICEA and approved by NEMA on cables to be used for voice, data, video, and other high-frequency signal transmission.

This standards publication is published in the public interest and is intended to promote product uniformity and quality throughout the industry. Existence of this publication does not in any respect preclude the manufacture or use of products not conforming to the Standard.

Compliance with this standard may require use of an invention covered by patent rights. By publication of this document, no position is taken with respect to the validity of this claim or of any patent rights in connection therewith. The patent holder has, however, filed a statement of willingness to grant a license under these rights on reasonable and non-discriminatory terms and conditions to applicants desiring to obtain such a license. Details may be obtained from the publisher.

The user of this standard is cautioned to observe any applicable health or safety regulations and rules relative to the manufacture and use of cable made in conformity with this standard. This standard hereafter assumes that manufacture, testing, installation, and maintenance of cables defined by this standard will be performed only by properly trained personnel using suitable equipment and employing appropriate safety precautions.

This standards publication has been jointly developed by the Communications Division (members as listed below) of the Insulated Cable Engineers Association and the Premise Wiring Subcommittee (members as listed below) of the High Performance Wire and Cable Section of NEMA in close coordination between manufacturers, users, third party certifying agencies, and others having specialized experience. The Communication Division of the Insulated Cable Engineers Association and the Premise Wiring Subcommittee of the High Performance Wire and Cable Section of NEMA periodically reviews this standards publication for any revisions necessary to keep it up to date. Proposed revisions or comments should be submitted to either:

Secretary
Insulated Cable Engineers Association
P.O. Box 1568
Carrolton, GA 30112
United States of America

- or -

Senior Technical Director, Operations National Electrical Manufacturers Association 1300 North 17th Street, Suite 900 Rosslyn, Virginia 22209

Members of the ICEA Communications Division that participated in the development of this standards publication were:

Jean Baer Superior Essex Gerald Dorna Belden CDT

Mark Berry ADC Lewis Hazy ADC

John Kincaid Systimax Solutions

Mike Laudenslager Berk-Tek

Peter Fraley Superior Essex Robert Gould General Cable David Camp General Cable

Members of NEMA High Performance Wire and Cable Section that participated in the development of this standards publication were:

AFC Cable Systems

AmerCable

Belden Inc.

New Bedford, MA 02745-1214

El Dorado, AR 71730-6600

St. Louis, MO 63105

Berk-Tek a Nexans Company Elm City, NC 27822
Cable USA LLC. Naples, FL 34104
Coleman Cable Inc. Waukegan, IL 60085

General Cable Highland Heights, KY 41076-9753

Harbour Industries LLC. Shelburne, VT 05482 IWG High Performance Conductors Inman, SC 29349 Kaneka North America Pasadena, TX 77507 Leviton Manufacturing Co., Inc. Gardena, CA 90247

Quirk Wire Company, Inc. West Brookfield, MA 01585

Radix Wire Company

RSCC Aerospace and Defense

Southwire Company

The Monroe Cable Company, Inc.

Euclid, OH 44132

East Granby, CT 06026

Carrollton, GA 30117

Middletown, NY 10941

The Okonite Company

Ramsey, NJ 07446-1157

Tyco Electronics/Raychem Wire & Cable Menlo Park, CA 94025-1164

NEMA section approval of this standard does not necessarily imply that all section members voted for its approval or participated in its development.

#### TABLE OF CONTENTS

1. GENERAL 1.1 Purpose......1 1.2 1.3 1.4 Acronyms, Abbreviations and Symbols ......5 1.5 Definition of Cable Types ......6 1.6 Options and Information.......6 Units and Tolerances .......6 1.7 1.8 Quality Assurance......7 Safety Considerations......7 1.9 1.10 1.11 2. CONDUCTORS 2.1 Solid Conductors for Horizontal and Backbone Cables, and Patch Cordage 10 Solid Conductors ...... 10 2.1.1 2.1.2 2.1.3 2.1.4 2.2 2.2.1 2.2.2 2.2.3 2.2.4 3. CONDUCTOR INSULATION 3.1 3.1.1 3.1.2 3.2 3.2.1 3.2.2 3.2.3 3.2.4 Splices ......12 3.3 3.3.1 3.3.2 3.3.3 3.3.4 3.3.5 Shrinkback......12 3.3.6 3.3.7 3.3.8 3.3.9 

	3.4	Twist Length and Color Coding	
		3.4.1 Pairs	
		3.4.4 Fight Twist Pairs	
		3.4.4 Tight Twist Pairs	14
4.	CORE COI	NSTRUCTION	
	4.1	Binders	
	4.2	Core Wrap	
	4.3	Ripcord	14
5.	SHIELDS		
	5.1	Shielding System	15
	5.2	Shielding Materials	
		5.2.1 Aluminum Tape	
		5.2.2 Copper Tape	
		5.2.3 Laminated Tape	
		5.2.4 Copper or Aluminum Braid	
		5.2.5 Laminated Tape/Braid	
	5.3	Metal Tape Shield Application	
	5.4	Metal Tape Shield Splices	
	5.5	Discontinuous Metallic Core Wrap	
		5.5.1 Electrical Requirements	
		5.5.2 Mechanical Requirements	
6.	JACKET		
	6.1	Jacket Material	16
	0.1	6.1.1 Heavy Metal Free Jacket	
		6.1.2 Low Halogen Jacket Material	
	6.2	Jacket Thickness	
	6.3	Completed Cable Jacket Requirements	
	0.0	6.3.1 Tensile Strength	
		6.3.2 Elongation	
		6.3.3 Heat exposure (Aging)	
	6.4	Jacket Color	
7.	ELECTRIC	AL REQUIREMENTS	
	7.4	General	17
	7.1 7.2	Resistance	
	1.2	7.2.1 DC Resistance	
		7.2.2 DC Resistance Unbalance Within a Pair	
		7.2.3 Insulation Resistance	
	7.3	Pair-to-Ground Capacitance Unbalance	
	7.3 7.4	Return Loss	
	7. <del>4</del> 7.5	Insertion Loss (Attenuation)	
	7.5	7.5.1 Horizontal and Backbone Cables	
		7.5.1 Patch (Stranded) Cables	
	7.6	Crosstalk Loss	
	7.0	7.6.1 Near-End (NEXT)	
		7.6.2 Power Sum Near-End (PSNEXT)	
		7.6.3 Equal Level Far-End (ELFEXT)	
		7.6.4 Power Sum Equal Level Far-End (PSELFEXT)	
		7.6.5 Power Sum Alien Near-End (PSANEXT)	
		7.6.6 Power Sum Alien Attenuation Crosstalk Ratio Far-End (PSAACRF)	

1.1	I ransfer Impedance	23
7.8	Coupling Attenuation	23
7.9	Normalized Velocity of Propagation	
7.10		
7.10		
	7.10.1 Propagation Delay	
	7.10.2 Propagation Delay Skew	
7.11	Conductor-to-Conductor DC Proof Test	24
7.12	Core-to-Shield DC Proof Test	24
7.13		
7.14		
7.15		
	7.15.1 Transverse Conversion Loss (TCL)	
	7.15.2 Equal Level Transverse Conversion Transfer Loss (ELTCTL)	24
8. MECHAN	ICAL REQUIREMENTS	
8.1	Cable Cold Wrap Test	
8.2	Flex Test	
8.3	Sheath Adherence	
8.4	Cable Pulling Tension	25
8.5	Flammability	
8.6	Limited Smoke (LS)	
8.7	Halogen Content	
	National Electrical Code	
8.8	National Electrical Code	20
9. GENERAI	_ REQUIREMENTS	
9.1	Identification and Marking	
9.2	Method of Identification	
9.3	Length Marking	27
9.4	Jacket Ink Marking Durability	27
9.5	Packaging	27
APPEND	ICES	
Appendix		
Appendix	B: Cable Ripcord Test	30
Appendix	C: Metallic Tape Splice Breaking Strength, Percent Retention	31
Appendix		
Appendix	· · · · · · · · · · · · · · · · · · ·	
Appendix		
Appendix		
	O. Durability 165t of filk Markings	
ANNEX Annex A:	Product Guide	39 <i>-4</i> 0
Annex B:		
Annex C:		
Annex C.	DC Resistance Unbalance Between Pairs	42

## Section 1: General

### 1.1 PURPOSE:

The purpose of this standard publication is to supersede ANSI/ICEA S-102-700 and NEMA WC 66 standard and to establish generic technical requirements that may be referenced by individual telecommunications cable specifications covering products intended for use in commercial and residential structured telecommunications cabling systems.. The parameters covered provide material, construction, and performance requirements.

Because this standard does not cover all details of individual cable design, it cannot be used as a single document for procurement of product. This standard is intended for use in conjunction with an individual product specification that provides complete design details for the specific cable type and designates the applicable performance requirements. Such individual cable specifications may be prepared either by the user or the manufacturer. The specification designated for procurement is at the option of the user.

#### 1.2 SCOPE:

This standards publication covers mechanical, electrical and flammability requirements for thermoplastic insulated and jacketed, copper conductor, individually unshielded twisted pairs, with or without overall shield intended for use as horizontal cables, backbone cables, or in the manufacture of patch cords. Depending upon the application and system requirements, this Standard provides choices for materials and flammability ratings.

This standards publication covers the minimum performance requirements for cables up to four pairs, with transmission characteristics specified up to 250 MHz for Category 6 cables and up to 500 MHz for Category 6A cables.

These Category cables are intended for voice, text, data, video, and image transmission and low voltage power supply (POE & POE+). The cables are categorized by electrical transmission characteristics based on existing system requirements and projected application needs determined by IEEE 802.3.

The cables included are intended to conform to the cabling system architecture and design, as specified in ANSI/TIA/568-C.2. Applicable definitions, test methods, and performance requirements are included. The material, mechanical, and physical characteristics for these cables are covered under UL 444/CSA 22.2 No. 214.

For additional Categories, see companion ICEA Standards S-90-661 for Categories 3, 5, and 5e.

The products covered in this standard should conform to the requirements of Part 68 of the FCC rules and regulations as well as the applicable article(s) of the *National Electrical Code*® and/or other national and local codes and safety standards.

The performance requirements contained in this document are for cables as manufactured. Link and channel requirements are beyond the scope of this document.