AMERICAN NATIONAL STANDARD

STANDARD FOR MAINTENANCE TESTING SPECIFICATIONS for Electrical Power Equipment and Systems

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NETA (InterNational Electrical Testing Association)

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3. Qualifications
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The InterNational Electrical Testing Association (NETA) was formed in 1972 to establish uniform testing procedures for electrical equipment and apparatus. NETA has been an Accredited Standards Developer for the American National Standards Institute since 1996. NETA’s scope of standards activity is different from that of IEEE, NECA, NEMA, and UL. In matters of testing electrical equipment and systems NETA continues to reference other standards developers’ documents where applicable. NETA’s review and updating of presently published standards takes into account both national and international standards. NETA’s standards may be used internationally as well as in the United States. NETA firmly endorses a global standardization. IEC standards as well as American consensus standards are taken into consideration by NETA’s ballot pools and reviewing committees.


In 2005, this document was approved for the first time as an American National Standard. It was published as a revised American National Standard in 2011 and in 2015. The 2019 Standard for Maintenance Testing Specifications for Electrical Power Equipment and Systems is the most current revision of this document, and was approved as a revised American National Standard on February 4, 2019.

The ANSI/NETA Standard for Maintenance Testing Specifications for Electrical Power Equipment and Systems was developed for use by those responsible for the continued operation of existing electrical systems and equipment to guide them in specifying and performing the necessary tests to ensure that these systems and apparatus perform satisfactorily, minimizing downtime, and maximizing life expectancy. This document aids in ensuring safe, reliable operation of existing electrical power systems and equipment. Maintenance testing and understanding the condition of maintenance can identify potential problem areas before they become safety concerns or major problems requiring expensive and time-consuming solutions.
It is recognized by the Association that the needs for maintenance testing of commercial, industrial, governmental, and other electrical power systems vary widely. Many criteria are used in determining what equipment is to be tested and to what extent.

To help the user better understand and navigate more efficiently through this document, we offer the following information:

**Notation of Changes**
Material included in this edition of the document but not part of the previous edition is marked with a black vertical line to the left of the insertion of text, deletion of text, or alteration of text.

**Document Structure**
The document is divided into thirteen separate and defined sections:

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**Section 7 Structure**
Section 7 is the main body of the document with specific information on what to do relative to the inspection and maintenance testing of electrical power equipment and systems. It is not intended that this document explain how to test specific pieces of equipment or systems.

**Sequence of Tests and Inspections**
The tests and inspections specified in this document are not necessarily presented in chronological order and may be performed in a different sequence.

**Expected Test Results**
Section 7 consists of sections specific to each particular type of equipment. Within those sections there are, typically, four main bodies of information:

A. Visual and Mechanical Inspection
B. Electrical Tests
C. Test Values – Visual and Mechanical
D. Test Values – Electrical


**PREFACE (continued)**

*Results of Visual and Mechanical Inspections*

Some, but not all, visual and mechanical inspections have an associated test value or result. Those items with an expected result are referenced under Section C. Test Values – Visual and Mechanical. For example, Section 7.1 Switchgear and Switchboard Assemblies, item 7.1.A.8.2 calls for verifying tightness of connections using a calibrated torque wrench method. Under the Test Values – Visual and Mechanical Section 7.1.C.2, the expected results for that particular task are listed within Section C, with reference back to the original task description on item 7.1.A.8.2.

---

**7. INSPECTION AND TEST PROCEDURES**

7.1 Switchgear, Switchboard, and Panelboard Assemblies

A. Visual and Mechanical Inspection

1. Inspect physical, electrical, and mechanical condition.
2. Inspect all physical, electrical, and mechanical condition.
3. Precautions
4. Cleanliness
5. Visual inspection of all visual connections are tight and there is no excessive force during operation.
6. Inspect all visual connections by calibrating
7. Inspect all visual connections by calibrating

B. Test Values – Visual and Mechanical

1. Compare bolted connection resistance values to values of similar connections. Investigate values which deviate from those of similar bolted connections by more than 50 percent of the lowest value. (7.1.A.1)
2. Insulation resistance values of the insulation should be in accordance with manufacturer’s published data. In the absence of manufacturer’s published data, use Table 10.12. (7.1.A.2)
3. Values of insulation resistance values. If the insulation is consistent with the manufacturer’s published data, it should be investigated. (7.1.A.3)
4. If evidence of damage or insulation failure is observed by the end of the initial time of voltage application, the test should be stopped immediately. (7.1.A.4)
Results of Electrical Tests
Each electrical test has a corresponding expected result, and the test item and the expected result have identical item numbers in their section, that is, if the electrical test is item four, the expected result under the Test Values section is also item four. For example, under Section 7.15.1 Rotating Machinery, AC Induction Motors and Generators, item 7.15.1.B.2 (item 2 within the Electrical Tests section) calls for performing an insulation-resistance test in accordance with IEEE Standard 43. Under the Test Values – Electrical section, the expected results for that particular task are listed in the Test Values section under item 2.
Optional Tests

The purpose of these specifications is to assure that all tested electrical equipment and systems supplied by either contractor or owner are operational and within applicable standards and manufacturer’s published tolerances and that equipment and systems are installed in accordance with design specifications.

Certain tests are assigned an optional classification. The following considerations are used in determining the use of the optional classification:

1. Does another listed test provide similar information?
2. How does the cost of the test compare to the cost of other tests providing similar information?
3. How commonplace is the test procedure? Is it new technology?

If/When Applicable

The phrases "if applicable", "when applicable", and any variation thereof do not occur in this standard. This standard assumes that if devices or pieces of equipment are not present, they will not be subject to testing or verification.

Manufacturer’s Instruction Manuals

It is important to follow the recommendations contained in the manufacturer’s published data. Many of the details of a complete and effective testing procedure can be obtained from this source.

Summary

The guidance of an experienced testing professional should be sought when making decisions concerning the extent of testing. It is necessary to make an informed judgment for each particular system regarding how extensive a procedure is justified. The approach taken in these specifications is to present a comprehensive series of tests applicable to most industrial and larger commercial systems. In smaller systems, some of the tests can be deleted. In other cases, a number of the tests indicated as optional should be performed. In all instances, the condition of maintenance should be understood so that risk factors associated with safety should be part of the decision-making process.

Likewise, guidance of an experienced testing professional should also be sought when making decisions concerning the results of test data and their significance to the overall analysis of the device or system under test. Careful consideration of all aspects of test data and condition of maintenance, including manufacturer’s published data and recommendations, must be included in the overall assessment of the device or system under test.

The Association encourages comment from users of this document. Please contact the NETA office or your local NETA Accredited Company.
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1. **GENERAL SCOPE**

1.1 **Maintenance Testing Specifications**

1. These specifications incorporate comprehensive field tests and inspections to assess the suitability for continued service, condition of maintenance, and reliability of electrical power distribution equipment and systems.

2. The purpose of these specifications is to assure tested electrical equipment and systems are operational, are within applicable standards and manufacturer’s tolerances, and are suitable for continued service.

3. The work specified in these specifications may involve hazardous voltages, materials, operations, and equipment. These specifications do not purport to address all of the possible safety-related issues problems associated with their use. It is the responsibility of the user to review all applicable regulatory limitations prior to the use of these specifications.