Technical Report No. 67

Exclusion of Objectionable
Microorganisms from Nonsterile
Pharmaceuticals, Medical Devices,
and Cosmetics

2014



This is a preview of "PDA TR 67-2014". Click here to purchase the full version from the ANSI store.

PDA Exclusion of Objectionable Microorganisms from Nonsterile Pharmaceuticals, Medical Devices, and Cosmetics Technical Report Team

Authors

Anil Sawant, Ph.D., Johnson & Johnson (Co-chair)

Anthony M. Cundell, Ph.D., Consultant (Co-chair)

Donald G. Ahearn, Ph.D., Georgia State University

Matthew J. Arduino, M.S., Dr.P.H., Centers for

Disease Control and Prevention

Julie Barlasov, MBA., Perritt Laboratories

Mark Dato, M.D., Ph.D., Procter & Gamble

Andrew Dick, Johnson & Johnson

Donald J. English, Avon Products, Inc.

Rhonda Ezell, Qualitest Pharmaceuticals

Dennis E. Guilfoyle, Ph.D., Food and Drug

Administration

David Hussong, Ph.D., Food and Drug Administration

Mark Kaiser, Lancaster Laboratories

Michael Long, Dr.LP, Concordia Valsource

Judith Noble-Wang, Ph.D., Centers for Disease

Control and Prevention

Per Arne Parment, M.D., Ph.D, Consultant

Dona Reber, Pfizer

David Roesti, Novartis

Frank Settineri, Consultant

Linda Skowronsky, GlaxoSmithKline

Donald Singer, GlaxoSmithKline

John Stone, Ph.D., Kao, USA

Scott Sutton, Ph.D., Microbiology Network, Inc.

Edward Tidswell, Ph.D., Baxter Healthcare

Myriam Sosa, Novartis

The content of this technical report represents a consensus and not necessarily the views of the organizations that employ the team members.

Exclusion of Objectionable Microorganisms from Nonsterile Pharmaceuticals, Medical Devices, and Cosmetics

Technical Report No. 67

ISBN: 978-0-939459-70-4 © 2014 Parenteral Drug Association, Inc. All rights reserved.



Table of Contents

1.0	INTRODUCTION 1	7.0 LABORATORY TESTING — MICROBIAL ENUMERATION, DETECTION AND IDENTIFICATION	
	1.1 Purpose1		
	1.2 Scope1		
	1.2.1 Exclusions2	7.1 General Testing Requirements33	
		7.2 Regulatory Requirements and their	
2.0	GLOSSARY OF TERMS 3	Relationship to Compendial Methods34	
		7.3 Inconsistencies and Contradictions Among	
3.0	REGULATORY, COMPENDIAL AND SCIENTIFIC	USP/NF Monographs35	
	ENVIRONMENT 5	7.4 Laboratory Testing for Microbial Enumeration,	
	3.1 GMP5	Absence of Specified Microorganisms and	
	3.2 Compendial Microbiological Testing5	Microbial Identification35	
	3.3 Implications of the Human Microbiome Project7	7.4.1 USP/EP/JP Harmonized Chapters	
	3.4 Quality Risk Management	<61>, <62>, and <1111>35	
	5.4 Quality filsk ividiagement	7.4.2 Chinese Pharmacopoeia	
<i>1</i> 0	INDUSTRY BENCHMARKING9	Appendix XI J – Microbial Limit Tests 36	
4.0	INDOSTRY BENGRIWARKING9	7.4.3 Chapter 23, "Microbiological Methods for	
5 N	PRODUCT TYPES AND FORMULATION11	Cosmetics," of the FDA's BAM37	
J.U		7.4.4 Cosmetics Toiletries & Fragrance Association	
	5.1 Microbial Risk Evaluation11	Methods for Microbial Content and Examination	
	5.2 Hurdle Technology: Background12	for S. aureus, E. coli and P. aeruginosa38	
	5.3 Hurdle Technology in Product Development13	7.4.5 ISO Standards38	
	5.4 Intermediate A _w Formulations15	7.4.6 Microbial Identification40	
	5.5 High A Formulations15	7.5 Screening for Objectionable Microorganisms 41	
	5.6 Risk Assessment of the Manufacturing Processes	7.5.1 Laboratory Management Recommendation	
	of Pharmaceutical, Medical Device and Cosmetic	to the Quality Unit for Batch Release 42	
	Ingredients and their Use in Nonsterile Products 16	7.6 Sample Handling, Transportation and Storage 43	
	5.7 Preservative Systems in Nonsterile		
	Pharmaceutical and OTC Drug Products18	8.0 CLINICAL CONSIDERATIONS FOR SELECTING	
	5.8 Packaging Considerations for Nonsterile	ISOLATES FOR ASSESMENT OF THEIR STATUS	
	Product Dosage Forms20	AS OBJECTIONABLE OR NOT44	
	5.8.1 Package Design, Material,	8.1 Microorganisms Associated with	
	Construction and Function22	Product Recalls44	
	5.8.2 Manner and Site of Application	8.2 Microorganisms Associated with	
	Based on the Package23	Clinically Significant Infections44	
	5.8.3 Frequency and Duration of Product	8.3 Microorganisms Associated with Outbreak	
	Package Use24	Investigations by the Centers for Disease Control	
	5.8.4 Environment Under Which the Product	and Prevention45	
	Package is Used and Stored24	8.4 Burkholderia cepacia Complex48	
		8.5 Pathogens Listed by Research Organizations,	
6.0	MITIGATING RISK THROUGH PROCESS	Regulatory Agencies and Authors of Prominent	
	DESIGN, MANUFACTURING AND PACKAGING	Microbiology Textbooks49	
	OPERATIONS26		
	6.1 Manufacturing Process Equipment26	9.0 RISK ASSESSMENT AND MITIGATION51	
	6.2 Basic Hygienic Designs of Process Equipment26	9.1 Risk-Based Approaches51	
	6.3 Preventative Maintenance27	9.2 Risk Assessment51	
	6.4 Cleaning and Sanitization Practices27	9.2.1 Determination of Isolate's Novelty51	
	6.4.1 Cleaning In Place28	9.2.2 Determination of Known Pathogenicity52	
	6.4.2 Choosing Detergents29		
	6.4.3 Draining and Drying of Equipment31	9.2.3 Assessment of Survivorship	
		9.2.4 Determination of Product or	
	6.5 Manufacturing Processes and Microbial Content31	Container Impact52	

9.2.5 Assessment of Quantity or Bioburden52 9.2.6 Nature of Product		10.0 CONCLUSIONS	
FIGURES AND) TABLES INDEX		
Figure 3.4-1 Figure 5.2-1	Application of Quality Risk Management8 Hurdle Technology12	Table 7.4.1-1	Harmonized and Recommended Microbiological Quality Requirements for Nonsterile Drug Dosage Forms (Adapted
Table 5.3-1	A _w Requirements for Growth of Representative Microorganisms Cited in Compendial Chapters13	Table 7.5-1	from <i>USP</i> <1111>, 10)30 Decision Matrix for Screening for Objectionable Microorganisms4
Table 5.3-2	A _w and Limits (Threshold) for Microbial Growth Associated with Different Pharmaceutical Dosage Forms14	Table 8.3-1	Major Outbreaks Associated with Contaminated Nonsterile Products in 1971-201146
Table 5.6-1	e 5.6-1 Risk Analysis of Ingredients by Starting Material and Process Origin16	Table 8.3-2	Most Significant Microorganisms
Table 5.7-1	Differences in Pharmacopoeia Log Reduction Acceptance Criteria by Product Type for Microbial Challenge Testing18	Associated with the Ten Most Comn Product Recalls, Major Outbreaks Related to Nonsterile Products and Nosocomial Infections	
Table 5.8.1-1	Applications of Different Resin Categories in Packaging23	Table 8.5-1	Microorganisms Usually Associated with Human Disease When Isolated from Clinical Specimens49
Table 6.4.2-1	Characteristics of Cleaning Agents30		
Table 7.1-1	Summary of Microbial Testing Methods that May be Employed for Pharmaceutical Drug Products, Consumer Health Products, Medical Devices and Cosmetics33	Figure 9.3-1	Objectionable Microorganism Risk Decision Tree55

1.0 Introduction

The exclusion of objectionable microoganisms from nonsterile healthcare products is a challenge for companies because it can be viewed as an undefined critical quality attribute. All other chemical, physical and microbiological attributes (e.g. potency, content variability, microbial count) are defined by test methods and product specifications, whereas the exclusion of objectionable microorganisms is poorly defined. This consensus industry document was developed by representatives of the pharmaceutical, medical device and cosmetic industries, academia and regulatory agencies and provides guidance to stakeholders, including industry representatives and regulators, to address these issues.

1.1 Purpose

The purpose of this technical report is to provide guidance to the nonsterile product manufacturing industry on how to manage the microbial risks associated with manufacturing and storage and how to determine what isolates would be deemed an objectionable microorganism in nonsterile products that is in alignment with the microbial limits requirements for releasing these products into the marketplace. Nonsterile products exceeding the microbial count limit and/or containing specified microorganisms for their product type would be expected to be rejected. Specified microorganisms include microorganisms with compendial requirements to be absent in a particular dosage form, and/or required by a national board of health to be excluded from a registered non-sterile product.

The contamination of marketed products by potentially objectionable microorganisms continues to be an infrequent but chronic problem. A U.S. survey of reported microbiologically related recalls between 2004 and 2011 found that 72% of recalls of nonsterile products were associated with objectionable microorganisms rather than exceeding microbial enumeration limits (1). Of the 144 recalls for nonsterile products, 5% involved nonsterile pharmaceutical drug products, 42% were for OTC drug products, 31% were for cosmetics, 14% were for medical devices and 8% were for dietary supplements. The average rate of reported recalls is 20 per year.

1.2 Scope

The scope of this technical report is the exclusion of objectionable microorganisms from nonsterile pharmaceutical drug products, over-the-counter (OTC) drug products; medical devices; cosmetics; and personal care products in the pharmaceutical, medical device, cosmetics and consumer healthcare industries (referred to as "our industry" in the remainder of this report). Objectionable microorganisms for nonsterile products, as cited in the U.S. Code of Federal Regulations (CFR) Title 21, Part 211.113, are microorganisms whose growth or persistence in nonsterile products can cause harm to users of those products and degrade the physicochemical, functional and/or therapeutic attributes of the products (2).

Since all viable microorganisms are excluded from sterile products, the term "objectionable microorganism" is used to refer only to nonsterile products. Some discussion of microorganisms contaminating sterile products and food may be included in this report for informational purposes, but, in general, such discussion is out of scope for the technical report.

This report provides the following information:

- References to literature on microbial contamination of nonsterile products
- Product types and their formulations as these relate to microbial contamination
- Manufacturing and packaging design and control
- Microbial enumeration, detection and identification
- Clinical aspects of objectionable microorganisms
- · Risk assessment and mitigation

1