



**Society of Cable  
Telecommunications  
Engineers**

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**ENGINEERING COMMITTEE  
Interface Practices Subcommittee**

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AMERICAN NATIONAL STANDARD

**ANSI/SCTE 100 2004**  
(formerly IPS SP 007)

**Specification for 75  $\Omega$  Smooth  
Aluminum Subscriber Access Cable**

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## TABLE OF CONTENTS

|      |   |    |
|------|---|----|
| 1.0  | SCOPE .....                             | 2  |
| 2.0  | CENTER CONDUCTOR .....                  | 2  |
| 3.0  | DIELECTRIC .....                        | 3  |
| 4.0  | OUTER CONDUCTOR (SHIELD).....           | 3  |
| 5.0  | OUTER CONDUCTOR FLOODING COMPOUND ..... | 4  |
| 6.0  | CABLE JACKET.....                       | 4  |
| 7.0  | INTEGRAL MESSENGER.....                 | 5  |
| 8.0  | ARMOR.....                              | 6  |
| 9.0  | FINISHED PRODUCT TESTS .....            | 6  |
| 10.0 | NORMATIVE REFERENCES .....              | 9  |
| 11.0 | INFORMATIVE REFERENCES .....            | 11 |

## **1.0 SCOPE**

- 1.1 This specification applies to the material, electrical and mechanical properties of seventy-five ohm smooth aluminum outer conductor coaxial cables as defined herein.
- 1.2 Seventy-five ohm smooth aluminum outer conductor coaxial cables are used to distribute radio frequency (R.F.) signals and power for voice, data, and video applications as applicable.

## **2.0 CENTER CONDUCTOR**

### **2.1 Material**

- 2.1.1 The center conductor shall be copper clad aluminum (CCA) or copper clad steel (CCS). The outer layer of copper shall be metallurgically bonded and continually cover the core prior to processing, the composite conductor shall meet the requirements of ASTM B 566- Class 10A or 10H, ASTM B 869.
- 2.1.2 Solid copper center conductor may also be available, if required by the user. Low DC resistance is the main advantage to using solid copper. The copper conductor shall meet the requirements of ASTM B1 and/or ASTM B3.

### **2.2 Joints**

Factory joints in the finished product shall be allowed. The ultimate tensile strength in the joint area when tested per ASTM E-8 shall be 90% of the original unspliced wire.

### **2.3 Dimensions**

- 2.3.1 Center conductor dimensions shall be 0.0708 inches (1.80 mm).
- 2.3.2 All center conductor tolerances shall be  $\pm 1\%$ .

### **2.4 Mechanical**

- 2.4.1 Minimum break strength (MBS) of the copper clad aluminum (CCA) or copper clad steel (CCS) conductor shall be determined by multiplying the minimum cross sectional area by 20,000 psi (138 MPa) for CCA, and 115,000 psi (793 MPa) for CCS.